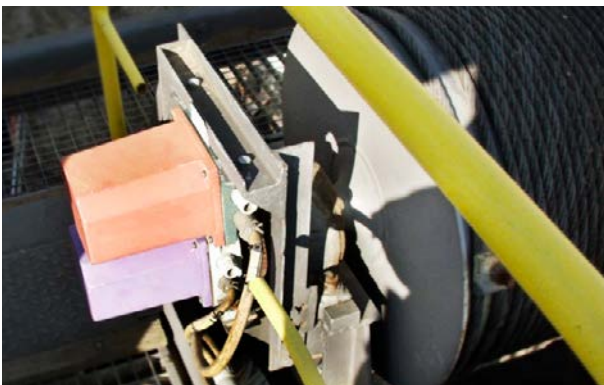


## Conveyor bridge / Hoist: Higher accuracy and less commissioning time by retrofitting mechanical to electronic position switches

- Less setup and maintenance time
- Direct mounting without distribution gear
- Higher switching accuracy
- Additional real-time position data



*Before: Mechanical cam limit switches limit movement and end positions on hoisting and slewing gear.*



*After: Electronic position switch ERC 40 replaces mechanical cam limit switches.*

### Task

Replacement of existing mechanical cam limit switches limiting the end position of movable plant components on a large conveyor bridge in open-pit mining. This is intended to eliminate the following problems:

- Inaccurate switching points due to backlash and hysteresis
- High maintenance, installation and start-up times with standstill and disruption to the value creation chain
- Mandatory inspections require a lot of time and effort
- High costs for backup devices and maintenance
- Lack of approval for safety functions in line with current standards and directives

### The Hübner Giessen solution

Electronic position switch ERC 40 enclosed in robust housing for use in extreme ambient conditions. The new solution offers customers the following benefits:

- Higher switching accuracy when approaching end position limits
- Less downtimes
- User-friendly calibration via preset input
- Save and import parameter data sets
- Time-saving safety check (switch test function)
- Additional real-time position data (4 – 20 mA output)
- Reduced type variety and costs for backup devices
- Integrated status monitoring (temperature, speed, voltage, system limits and so on) with active signal output for time-saving identification in the event of a fault condition

### Products

- ERC 40
- Base plates
- Engineering support

**More information:** [www.huebner-giessen.com/en/applications](http://www.huebner-giessen.com/en/applications)